



**DunRite  
Playgrounds**  
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## Single Post Bongo PRODUCT SPECIFICATIONS

### FITTINGS

- Aluminum alloy (GM70B) manufactured and tested in accordance with the following ASTM Standards: B179-68, B108-68, E10-66, E8-66
- Powder coat finish
- Predrilled

### SEALING GASKET

- Neoprene rubber
- 60 +/- 5 durometer hardness
- Double sided adhesive

### GATED ENTRY

- 1-1/4" O.D. round steel tube
- 14 gauge steel
- 50,000 psi yield strength (ASTM E-8)
- 55,000 psi tensile strength (ASTM E-8)
- Triple zinc coated undercoat
- Powder coat finish

### HARDWARE

- Conforms to ANSI/ASCE-8-90
- Tamper resistant
- Special tool required for install

#### CENTER POLE

1.66" O.D. galvanized pipe  
Pre-treatment wash primer  
Powder coat finish

#### HAND/FOOT RUNGS

1-1/4" O.D. galvanized pipe  
Pre-treatment wash primer  
Powder coat finish

#### GATED ENTRY

1-1/4" O.D. pipe  
Pre-treat wash primer/ Powder Coat Finish

### BRACKET

9 gauge galvanized flat steel  
Pre-treatment wash primer  
Powder coat finish

### PRETREATMENT WASH PRIMER

- 4860-420 primer / 1000-44 activator
- Polyvinyl-butyril resin based primer
- Used on all milled steel and all weld joints
- Designed to give adhesion to a wide variety of metal substrates
- Provides added metal protection against rust
- Imparts extra durability to topcoat (powder coat)
- When reduced properly, it meets the definition of a "pretreatment" primer found in many air quality regulations

### POWDER COAT FINISH

- TGIC Polyester
- Electrostatic application
- Baked-on @ 400 degrees
- 5-7 mills thick
- Lead free
- High gloss
- No peel / No flake finish
- Resistant to salt spray (ASTM B117)
- Resistant to humidity (ASTM D2247)
- Direct/Indirect impact 120 in. pounds (ASTM D2794)
- Good to excellent resistance to most solvents, oils, acids & alkalies