



2 Seat Retro Rocker – 90018204 PRODUCT SPECIFICATIONS

HAND HOLDS / FOOT LOOP

- 1-1/4" O.D. round steel tube
- 13 gauge steel
- 50,000 psi yield strength (ASTM E-8)
- 55,000 psi tensile strength (ASTM E-8)
- Triple zinc coated undercoat
- Powder coat finish

MAIN BODY

- 5" O.D. round steel tube
- 14 gauge steel
- 50,000 psi yield strength (ASTM E-8)
- 55,000 psi tensile strength (ASTM E-8)
- Triple zinc coated undercoat
- Powder coat finish

END PLATES

- 11 Gauge mild steel
- Triple zinc coated undercoat
- Powder coat finish

MOUNTING PLATES

- 1/8" mild steel
- Triple zinc coated undercoat
- Powder coat finish

SEAT

Aluminum alloy

HARDWARE

- Conforms to ANSI/ASCE-8-90
- Tamper resistant
- Special tool required for install

PRETREATMENT WASH PRIMER

- 4860-420 primer / 1000-44 activator
- Polyvinyl-butyral resin based primer
- Used on all milled steel and all weld joints
- Designed to give adhesion to a wide variety of metal substrates
- Provides added metal protection against rust
- Imparts extra durability to topcoat (powder coat)
- When reduced properly, it meets the definition of a

"pretreatment" primer found in many air quality regulations

POWDER COAT FINISH

- TGIC Polyester
- Electrostatic application
- Baked-on @ 400 degrees
- 5-7 mills thick
- Lead free
- High gloss
- No peel / No flake finish
- Resistant to salt spray (ASTM B117)
- Resistant to humidity (ASTM D2247)
- Direct/Indirect impact 120 in. pounds (ASTM D2794)
- Good to excellent resistance to most solvents, oils, acids and alkalies
- 13 color options