



**DunRite
Playgrounds**

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2-Bay Tri-Pod Swing- 10' -90015312

PRODUCT SPECIFICATIONS

SWING FRAME (TOP RAIL & LEG)

- 2-3/8" round galvanized steel tube
- 9 gauge steel (top rail)
- 13 gauge steel (leg)
- Manufactured per ASTM 500
- 50,000 psi yield strength (ASTM E-8)
- 55,000 psi tensile strength (ASTM E-8)

PRETREATMENT WASH PRIMER

- 4860-420 primer / 1000-44 activator
- Polyvinyl-butylal resin based primer
- Used on all milled steel and all weld joints
- Designed to give adhesion to a wide variety of metal substrates
- Provides added metal protection against rust
- Imparts extra durability to topcoat (powder coat)
- When reduced properly, it meets the definition of a "pretreatment" primer found in many air quality regulations

SH-09

- Grade 32510 galvanized stamped ductile iron
- 60,000-120,000 psi tensile strength (ASTM A339-55)
- 40,000-90,000 psi yield strength (ASTM A339-55)
- Smooth, noiseless operation
- Will not twist on pipe
- Lubrication-free nylon bearing

HARDWARE

- Type 304 (18-8) stainless steel
- Tamper resistant
- Special tool required for install
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SWING YOKE

- 356 Aluminum alloy
- Heat treated to T-6 specifications
- 30.0 ksi tensile strength
- 20.0 ksi yield strength
- Powder coat finish

POWDER COAT FINISH

- TGIC Polyester
- Electrostatic application
- Baked-on @ 400 degrees
- 5-7 mills thick
- Lead free
- High gloss
- No peel / No flake finish
- Resistant to salt spray (ASTM B117)
- Resistant to humidity (ASTM D2247)
- Direct/Indirect impact 120 in. pounds (ASTM D2794)
- Good to excellent resistance to most solvents, oils, acids and alkalies
- 13 color options